



## Award Glass - Flat Transferring Instructions

**Read these instructions completely before you begin.**

### Supplies Needed

- Sublimatable Flat Award Glass
- Sublimation Transfers
- Heat Resistant Felt Pads
- Heat Gloves or Oven Mitts

### Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**  
Dwell Time: **3½ -5 minutes, print side face-down**  
Pressure: **Medium to Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your settings.*

### Step 2: Design & Print Your Transfer

**Note: Do Not Reverse The Image.** Design your transfer based on the tile size. Do not reverse the image. If you are designing a full-bleed image, we recommend that you design the transfer so that it is at least 1/8" larger than the award glass, around each side. This bleed allowance is already built into our templates. Our templates are posted on our website at <http://www.laserreproductions.com/Design-Templates.html>.

### Step 3: Transfer the Image

1. Place two Heat Resistant 1/8" thick Felt Pads on your press bed (you can fold one pad over so it is as thick as two).
2. Place your transfer face-up on the felt pads.
3. Place the award glass **print side face-down** on the transfer.
4. Using **Light to Medium** pressure, press for **3½ -5 minutes** (depending on size) at **400° F**.

### Step 4: Cooling

Using Heat Gloves carefully remove award glass from press and allow to air cool, coating side up. While the award glass is still hot, the coating will be soft and susceptible to scratching. For best results, allow award glass to cool slowly; **do not immerse Award Glass in water!** We recommend using a heat sync tray and fan to cool glass objects.

## **Transfer Tips & Tricks**

- If you notice any loss of color or sharpness after pressing, reduce the time or temperature down. Adjust one variable at a time. If that does not help, call Technical Support for assistance.
- What you see is what you get. If immediately upon opening the press you find the color development to be weak, close the press immediately for another 30 seconds and check again. Continue until you find the ideal dwell time for your press.
- Tempered award glass are shatter-resistant. When struck or dropped, they will fracture into small fragments rather than shards. However, broken pieces are still sharp, and should be handled with caution.
- If you notice paper sticking call Technical Support for assistance.

## **Technical Support**

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at [support@laserreproductions.com](mailto:support@laserreproductions.com)