

Bottle Opener Transferring Instructions

Supplies needed

- Bottle Opener
- Sublimation Transfer
- Heat Tape
- Felt Pad

Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
 Dwell Time: **50-60 seconds**
 Pressure: **Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Transfer the Image

Note: Be sure to attach chain to bottle opener after pressing!

1. Place the felt pad on your heat press.
2. Place transfer face-up on the felt pad.
3. Place the bottle opener face (white coated side) down onto the transfer.
4. Secure the transfer to the bottle opener using heat tape.
5. Place the bottle opener/transfer face down on your felt pad (transfer against the felt pad).
6. Press with **Firm** pressure at **400° F** for **50-60 seconds**.
7. Remove from press. **CAUTION:** Bottle Opener will be **HOT**. We recommend the use of heat resistant gloves.

Tips & Troubleshooting

- Don't press bottle opener against Teflon sheets, as it may cut into the Teflon sheets.
- If your transfer is too light – A transfer that is too light can also be a sign of not enough heat/time, or too much heat/time. Check your press temperature with a Rayvek Temperature gun. If your press heat is accurate, try increasing OR decreasing your time by 10 seconds. Also check your transfer to make sure that all of the ink has been fully transferred onto the substrate.
- If transferred text is fuzzy at the edges – You may be burning out your image (too much heat or time). Try reducing the time by 10 seconds.

Customer Support

For support on Bottle Openers or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.