

Dog & Cat Bowl Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Dog or cat bowl
- UltraWrap™ for dog or cat bowl, respectively
- Heat Tape
- Water & clean sponge
- Heat Gloves or Oven Mitts



Important: Read instructions before use.

UltraWraps have been tested and proven to work successfully for hundreds of consecutive uses per wrap. However, deliberately stretching the wrap beyond its specifications can result in loss of tension or tearing. Likewise, over-heating the wrap or placing it too close to the oven heating coils can weaken the wrap, causing it to burn or tear. To ensure the full life of each UltraWrap:

- *Never* over-stretch the wrap beyond the simple distance needed to connect the hook to the support bar.
- *Never* use a wrap for a product *other than* the one it is intended. For example, do not attempt to use the cat bowl wrap on a dog bowl or vice versa; you will not achieve the desired result.
- Do not bake the UltraWrap at a temperature hotter, or a time longer, than recommended. See Step 1 for time and temperature recommendations.
- Never place the UltraWrap closer than 3” from the oven heating coils.

Failure to follow these instructions could cause product failure and void any product warranty.

Step 1: Preheat Your Oven

UltraWraps are designed for use in regular or convection ovens or industrial conveyor ovens only. Do not use in a microwave oven under any circumstances. **Preheat** oven to **Bake at 400° F** (same in convection oven). For best results, oven must be at full temperature prior to using UltraWraps.

Oven Temperature: **Bake at 400° F** (same in convection oven)
 Dwell Time: **14 minutes for Dog or Cat Bowl**

Note: *These instructions, including transfer times and temperatures, are based on the inks, paper, ovens and products we use. Your inks, papers, oven etc. may require adjustments in your time/temp settings. Make adjustments in increments of + or – 30 seconds.*

Step 2: Print Your Transfer

Print your transfer(s) in the normal way. Due to the large circumference of the dog bowl, the template is designed as two separate halves of the bowl. The cat bowl can be done on one continuous piece of transfer paper.

Step 3: Tape transfer(s) to dog or cat bowl. Dampen the entire back side of the transfer with two passes using plain water and a clean sponge. Make sure the entire bowl is covered by paper to insure against ink gassing out onto non image areas. (Fig 1)
An extra layer of bond paper can also be placed over the transfer paper.

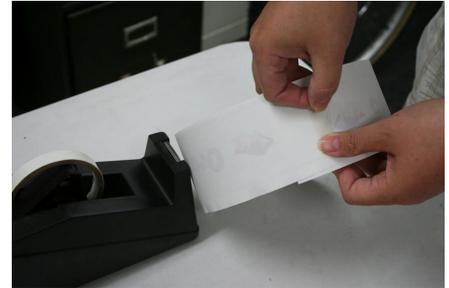


Fig 1

Note: We strongly recommend dampening the back of the transfer with plain water using a clean, moist sponge or rag. This softens the paper and keeps it from wrinkling against the slight curvature present in all bowls, thus preventing image voids. (Fig 2)



Fig 2

Step 4: With the mouth of the bowl pointing to the left, press the left side of the wrap (straight metal rod) against one side of the bowl. Make sure the wrap extends past the top and bottom of the bowl. Be sure to place the smooth side of the wrap against the bowl. (Fig 3)



Fig 3

Step 5: With your other hand, stretch the wrap down and around the right side of the bowl. (Fig 4)



Fig 4

Step 6: Bring one end of the wrap around to meet the other end, so that the rods are parallel and 2 to 3 inches apart.

Step 7: Bring the two rods together. Fasten the top hook. (Fig 5)



Fig 5

Step 8: Fasten the bottom hook. (Fig 6)



Fig 6

Step 9: Place the wrapped bowl in a preheated oven. Do not place closer than three inches from the heating coils. (Fig 7)

Step 10: Bake dog and cat bowls at **400° F** (same in convection oven) for **14 minutes**. Do not use in a microwave oven!



Fig 7

Step 11: When done, immediately remove wrap and bowl from oven. Remove wrap and transfer from bowl. Items are HOT! We recommend using oven mitts or heat gloves. Do not immerse dog or cat bowls in water. They are subject to thermal shock and could crack.

Troubleshooting & Tips:

Dog and cat bowls are fragile, especially when hot. Hairline cracks are not always readily apparent. Bowls have been known to crack or break even during careful handling. Laser Reproductions, Inc. is not responsible for breakage that may occur in printing or use.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.