



## Car Flag Transferring Instructions

Read instructions completely before you begin.

### Supplies Needed

- Car Flag
- Heat Tape
- Heat Gloves

### Step 1: Adjust the Heat Press

Temperature: **400° F**

Dwell Time: **40-45 seconds**

**Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, ovens and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.

### Step 2: Design and Print Your Transfers

- Prepare artwork and size transfer with consideration to the size of the car flag.
- **Mirror Image:** Image must always be produced in reverse to ensure right reading image once pressed into a car flag. Most printers refer to this as "Flip Horizontal" or "Mirror".

### Step 3: Transfer the Image

1. Preheat press to **400° F**.
2. Remove pole from car flag for pressing.
3. Pre-press the car flag for 10-15 seconds to rid it of moisture.
4. Using heat resistant tape, fasten the transfer image side down.
5. Place the car flag on the heat press with the transfer on top.
6. Press at **400° F** for **40-45 seconds** using **Firm** pressure. **Figure 1**
7. Remove transfer while hot. **Figure 2**
8. If pressing second side, repeat steps 4-7. **Figure 3**



Fig. 1



Fig. 2



Fig. 3

### Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at [Support@LaserReproductions.com](mailto:Support@LaserReproductions.com).