

## Framed Crystal Pendants Transferring Instructions

Read these instructions completely before you begin.



### Supplies Needed

- Sublimatable Crystal Jewelry
- Sublimation Transfer
- Heat Resistant Felt Pad(s)
- Heat Gloves or Oven Mitts

### Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**  
Dwell Time: **3-3½ minutes**  
Pressure: **Medium to Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your settings.*

### Step 2: Design & Print Your Transfer

**Note: Do Not Reverse The Image.** Design your transfer based on the jewelry size and shape. Do not reverse the image. If you are designing a full-bleed image, we recommend that you design the transfer so that it is at least 1/8" larger than the piece, all the way around. This bleed allowance is already built into our templates. Our templates are posted on our website at <http://www.laserreproductions.com/Design-Templates.html>.

### Step 3: Transfer the Image

1. Place 2-4 layers of Heat Resistant Felt Pads on your press bed. Single Felt Pads can be folded over multiple times to create layers.
2. Place your transfer **face-up** on the felt pads.
3. Place the jewelry **white side down** on the transfer.
4. Using **Medium to Firm** pressure, press for **3-3½ minutes** at **430° F**.

## Step 4: Cooling

Carefully remove jewelry from the press using heat gloves or oven mitts. For best results, allow the jewelry to cool slowly; **do not immerse Crystal Jewelry in water!** We recommend using a heat sync tray and fan to cool Crystal Jewelry.

## Transfer Tips & Tricks

- To adhere Crystal inserts to the pendant frames, use a very small amount of silicone adhesive such as E6000.
- If the crystal does not transfer fully around edges, try wetting the back of the transfer paper lightly with a damp sponge before pressing.
- If you notice paper sticking, reduce the dwell time or temperature. Reduce one variable at a time. If that does not help, call Technical Support for assistance.
- If you use several thicknesses of felt pad, you may need to gradually tighten the press each time in order to maintain good pressure from piece to piece.
- Do not press crystal insert into frame until after the insert has been decorated and cooled.
- If you have other problems or questions while pressing, stop production immediately and contact Technical Support for help.

## Technical Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at [support@laserreproductions.com](mailto:support@laserreproductions.com).