

Garden Flag Transferring Instructions

Read instructions completely before you begin.

Supplies Needed

- Garden Flag
- Heat Tape
- Heat Gloves

Step 1: Adjust the Heat Press

Temperature: **400° F**

Dwell Time: **40-45 seconds**



***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, ovens and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

Step 2: Design and Print Your Transfers

- Prepare artwork and size transfer with consideration to the size of the flag, or use our design template. Design templates for all our products can be found on our website at <http://www.laserreproductions.com/Design-Templates.html>
- **Mirror Image:** Image must always be produced in reverse to ensure right reading image once pressed into a garden flag. Most printers refer to this as “Flip Horizontal” or “Mirror”.

Step 3: Transfer the Image

1. Preheat press to **400° F**.
2. **DO NOT** pre-press the flag!
3. Using heat resistant tape, fasten the transfer image side down.
4. Place the flag on the heat press with the transfer on top.
5. Press at **400° F** for **40-45 seconds** using **Firm** pressure.
6. Remove transfer while hot.

Note: You will experience some shrinkage in the pressing process. This is normal. To avoid over-shrinking, press only one time!

Tips & Troubleshooting

- **DO NOT** pre-press garden flag.
- Store flag flat.
- Do not roll, bend or fold.
- Item can only be pressed once.
- If using flag with the garden pole (sold separately), the seam at one end will need to be opened to allow the pole to slide completely thru the width of the flag. This is best done with a utility knife or seam ripper. Be sure to cut through just the inner seam that binds the hole closed. Fig. 1



Fig. 1

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.