

## Lighter Transferring Instructions

### Supplies Needed

- Lighter
- Transfer
- Heat tape
- Thermal Rubber Mat

### Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**  
 Dwell Time: **2.5 – 3 minutes**  
 Pressure: **Medium**



**Note:** These instructions, transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your production settings.

### Step 2: Design Your Transfer

Design templates for all our products can be downloaded directly from our website at: <http://www.laserreproductions.com/support.html>, or call and we will email them to you.

### Step 3: Transfer the Image

1. **IMPORTANT:** DO NOT FILL THE LIGHTER WITH LIGHTER FLUID UNTIL AFTER IT HAS BEEN PRESSED. Leave the empty, internal mechanism inside the lighter during pressing, to prevent denting the sides of the lighter.
2. Hold the lighter so the hinge is pointing toward your left. The side facing you is the *coated* side.
3. Tape the transfer so it presses against the *coated side* of the lighter (Step # 2 above).
4. Place the lighter on the press so that the side with the taped transfer on it is *face-up*.
5. **IMPORTANT:** Cover the lighter with a thermal rubber mat. Failure to cover the lighter with a rubber mat will result in poor print quality and/or irreversible "paper stick".
6. Press with **Medium** pressure at **400° F** for **2.5 - 3 minutes**.



### Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at [Support@LaserReproductions.com](mailto:Support@LaserReproductions.com).