

## NEW Adjustable Mug Wrap Transferring Instructions

**Read these instructions completely** before you begin.

### Supplies Needed

- Coated Mug
- UltraWrap™ Adjustable Mug Wrap
- Heat Tape
- Water & clean sponge
- Heat Gloves or Oven Mitts



Supplies needed: UltraWrap, sublimation transfer, heat tape, and mug.

### Important: Read instructions before use.

UltraWrap™ Adjustable Mug Wraps have been tested and proven to work successfully for hundreds of consecutive uses per wrap. However, deliberately stretching the wrap beyond its specifications can result in loss of tension or tearing. Likewise, overheating the wrap or placing it too close to the oven heating coils can weaken the wrap, causing it to burn or tear. To ensure the full life of each wrap:

- *Never* over-stretch the wrap beyond the simple distance needed to snap the brackets together.
- *Never* use a sharp object to adjust the length of the wrap, as this can cause a tear in the rubber. UltraWrap™ Adjustable Mug Wraps can be used for a variety of mugs. Please see Troubleshooting & Tips for how to adjust the wrap.
- Do not bake the UltraWrap™ Adjustable Mug Wraps at a temperature hotter, or a time longer, than recommended. See Step 1 for time and temperature recommendations.
- *Never* place the UltraWrap™ Adjustable Mug Wraps closer than 3" from the oven heating coils.

**Failure to follow these instructions could cause product failure and void any product warranty.**

### Step 1: Adjust Your Oven

UltraWrap™ Adjustable Mug Wraps are designed for use in regular or convection ovens or industrial conveyor ovens, *only*. Do not use in a microwave oven under any circumstances. Do not use in a toaster oven, they are not approved as the mug is too close to the heating elements.

**Preheat** oven to **Bake** at **425° F (400° F** in convection oven). For best results, oven must be at full temperature prior to using UltraWrap™ Adjustable Mug Wraps.

Oven Temperature: **425° F (400° F** in convection oven)  
Dwell Time: **Approximately 14 minutes**

**Note:** *These instructions, including transfer times and temperatures, are based on the inks, paper, ovens and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings*

### Step 2: Print your transfer(s) in the normal way.

**Step 3:** Tape transfer to mug. We suggest placing a 1-inch piece on each end of the transfer near the handle. (Fig 1)

**Step 4:** Dampen the entire back side of the transfer with two passes using plain water and a clean, moist sponge or rag. (Approx. 30% moisture)

**Note: We strongly recommend dampening the back of the transfer.** This softens the paper and keeps it from wrinkling against the slight curvature present in all mugs, thus preventing image voids.

**Step 5:** Hold the looped metal end of the latch against the handle with one hand and stretch the wrap around the mug. (Fig 2)

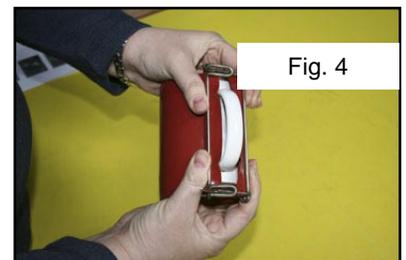
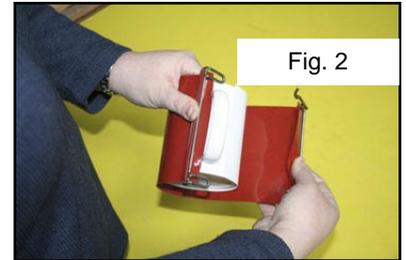
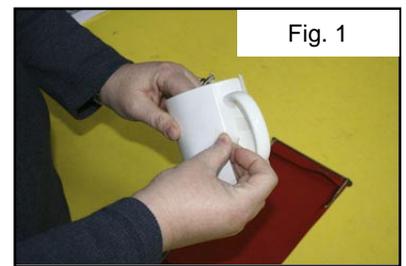
**Step 6:** Place the metal bars under and through the metal loops, then squeeze closed with both hands. (Fig 3 and 4)

**Step 7:** Place the wrapped mug, standing upright, in a preheated oven. Do not place closer than three inches from the heating coils. Do not use in a microwave oven!

**Step 8:** Bake mugs at **425° F (400° F** in convection oven) for **approximately 14 minutes**.

**Step 9:** When done, immediately remove wrap and mug from oven. Remove wrap by pushing upward on the metal bars of the buckle, thus releasing the wrap. (Fig. 5) Remove transfer from mug. Items are hot! We recommend using oven mitts or heat gloves.

**Step 10:** As soon as the wrap and transfer have been removed you may put the mug in a bucket of warm water (not cold!).

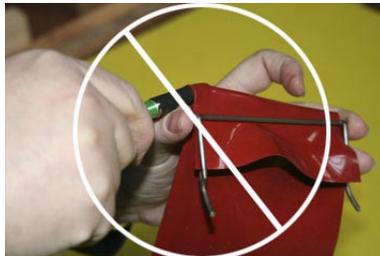


## Troubleshooting & Tips

To adjust the UltraWrap™ Adjustable Mug Wrap, remove short end of the rubber from the metal bracket on one side with your fingers **only**. You can now slide the rubber freely and adjust to the needed length. Then rethread the rubber through the metal bracket.



**Warning:** Using any object other than your fingers to pull the rubber through the buckle can tear the rubber, voiding all warranties on the UltraWrap™ Adjustable Mug Wrap.



## Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at [Support@LaserReproductions.com](mailto:Support@LaserReproductions.com).