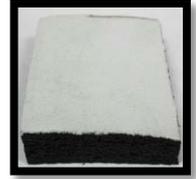


Oval Porcelain Pendant Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Oval Porcelain Pendant
- Sublimation Transfer
- Press Support (see picture to the right)
- Heat Gloves or Oven Mitts



Step 1: Adjust Heat Press

Heat Press Temperature: **400° F**
Dwell Time: **1:15 seconds**
Pressure: **Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your settings.*

Step 2: Design & Print Your Transfer

Design your transfer based on the jewelry size and shape. If you are designing a full-bleed image, we recommend designing the transfer so that it is at least 1/8" larger than each piece of jewelry, all the way around. If using our templates, this bleed is built into the template.

Step 3: Transfer the Image

1. Place Press Support onto heat press. (white side facing up)
2. Place transfer (face up) on top of the Press Support.
3. Place the Oval Porcelain Pendant (face down)
4. Using **Firm** pressure, press for **1:15 seconds** at **400° F**.

Step 4: Cooling

Using Heat Gloves carefully remove the Oval Porcelain Pendant from the press and allow them to air cool.

Transfer Tips

- You may wet the back of the sublimation transfer (be careful not to let any of the water touch the ink) before printing. This allows the transfer paper to be able to wrap evenly around Oval Porcelain Pendant.

Technical Support

For support on these or any of our products, please call our toll-free number for assistance: 877.795.1500. You may also write to us at support@laserreproductions.com.