

Mother of Pearl Jewelry Transferring Instructions

Read these instructions completely before you begin.

Supplies Needed

- Sublimatable Jewelry
- Sublimation Transfer
- 1/16" Thick Thermal Rubber Mat
- Heat Resistant Felt Pad
- Heat Gloves or Oven Mitts
- Heat Tape



Step 1: Adjust the Heat Press

Heat Press Temp: **365° F**
Dwell Time: **2 - 2.5 minutes**
Pressure: **Medium**

Important: For use with swing-away type heat presses only. Clamshell presses apply weight and heat unevenly, and are not recommended for shell jewelry or other fragile hard goods. These instructions, including transfer times and temperatures, are based on the presses, inks, paper, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.

Step 2: Design & Print Your Transfer

Design your transfer based on the jewelry size and shape. If you are designing a full-bleed image, we recommend designing the transfer so that it is at least 1/8" larger than each piece of jewelry, all the way around. If using our templates, this bleed is built into the template.

Step 3: Transfer the Image

1. Place transfer face-up on a table. Peel red masking tape off jewelry. The masked side is the uncoated side of the jewelry.
2. Place coated side of jewelry face-down on the transfer. If there is no masking tape, you can determine the coated side by its glossy finish.
3. Align jewelry to center of transfer. There should be a slight bleed around the image which will allow you to line up the jewelry properly.
4. Secure the transfer to jewelry with heat tape.
5. Place the Heat Resistant Felt Pad on your press bed.
6. Place your jewelry face-up on the Felt Pad (transfer is on top).
7. Cover with 1/16" Green Thermal Rubber Mat.

8. Using **Medium** pressure, press at **365° F**. Temperature is kept low to preserve the shell. Press for **2 – 2.5 minutes** for the first piece of jewelry.
9. For subsequent pieces, press for **1.5 – 2 minutes**. We reduce dwell time because the rubber is warmed through.
10. Remove jewelry and transfer from press. Carefully peel away transfer. Let air cool.
Caution: Do not immerse the jewelry in water to cool.

Transfer Tips & Techniques

- If you have any problem stop pressing and call or email Customer Support immediately.
- If you notice any paper sticking, reduce the temperature or dwell time (reduce one variable at a time). If that does not help, please call Customer Support for assistance.
- After two minutes of pressing jewelry you may find it necessary to slightly increase the pressure while keeping your press closed.
- The form of the jewelry may vary and you may need to add more than one felt pad when pressing pieces with a curved shape.

Customer Support

For support on these or any of our products, call us toll-free at **877-795-1500** for assistance, or write to us at support@laserreproductions.com.